



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4281-3

Job Sheet 172971



Part No: D4281-3

Job Qty: 10 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/3/18	0.00	0.00	Start Up Waterjet		pc 18/04/18
100	Waterjet	10 pcs		3/3/18	0.01	2.99	Waterjet1		pc 18/04/18
130	Mill Conv	10 pcs		3/3/18	0.00	1.31	Mill Conv 1		18/5/11
140	QC	10 pcs		3/3/18	0.00	0.00	QC8		18-05-11
150	HandFinish	10 pcs		3/3/18	0.00	0.23	HandFinish1		SA 18-05-18
160	Powdercoat	10 pcs		3/5/18	0.00	0.25	Powdercoat1		18-05-14
170	QC	10 pcs		3/5/18	0.00	0.00	QC3		38
180	Packaging	10 pcs		3/5/18	0.00	0.00	Packaging3-2		9-89
190	QC21-SA	10 Ea		3/5/18	0.00	0.00	QC21		21 MAY 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X02.000	6061-T6 Bar .750 X 2.00	1.6600 ft (.166 ea)	90-Start up Operation	SC0842

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X02.000	2	41	0

A138760 TEMP: 320° START: 2:40 FINISH: 3:10



Container No: S063616



Part: D4281-3

Job No: 172971

Serial No/Batch: S063616

Revision:

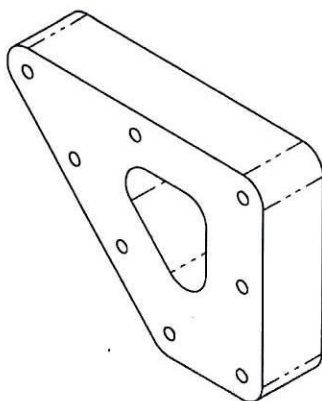
Inspector:

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Email: sales@dartaero.com
www.dartaerospace.com

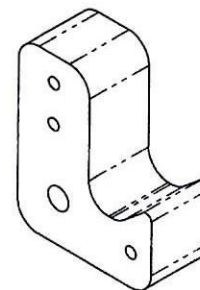
Date: 04/21/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	
2	Spacer	0.250Inches + 0.005 - 0.001	0.255 0.249	Diameter	
3	Spacer	0.880Inches ± 0.030	0.910 0.850		
4	Spacer	0.063Inches ± 0.010	0.073 0.053		
5	Spacer	0.440Inches ± 0.010	0.450 0.430		
6	Spacer	0.760Inches ± 0.010	0.770 0.750		
7	Spacer	0.500Inches ± 0.010	0.510 0.490		
8	Spacer	0.900Inches ± 0.010	0.910 0.890		
9	Spacer	0.880Inches ± 0.030	0.910 0.850		
10	Spacer	1.130Inches ± 0.030	1.160 1.100		
11	Spacer	1.650Inches ± 0.030	1.680 1.620		
12	Spacer	0.125Inches ± 0.010	0.135 0.115		
13	Spacer	0.890Inches ± 0.010	0.900 0.880		
14	Spacer	2.000Inches ± 0.010	2.010 1.990		
15	Spacer	0.735Inches ± 0.010	0.745 0.725		

Plex 2/23/18 11:59 AM dart.logan.david



D4281-1 SPACER



D4281-3 SPACER $\triangle$

NOTES:

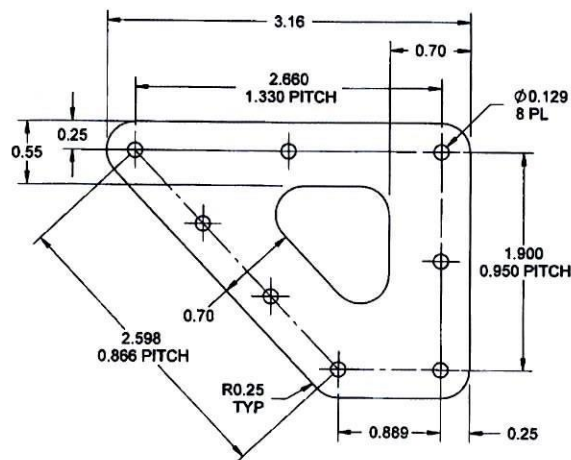
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -1: 0.34 lbs
-3: 0.15 lbs

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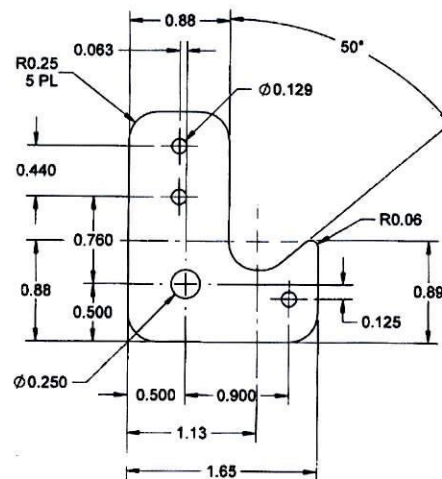
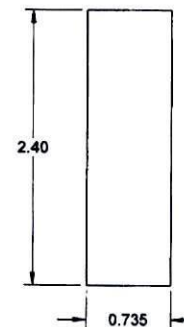
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A	NEW ISSUE	SC	10.11.25
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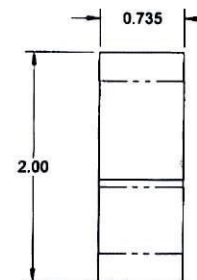
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D4281-1 SPACER



D4281-3 SPACER



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